

sloper.fit -- CALIBRATION TEST SHEET & PATTERN OVERVIEW

GARMENT: WOMEN'S 4-WAY STRETCH LEOTARD UK 18 | PROFILE: UK 18 / US 14 / EU 46 (Plus / 2XL) | DATE: 10/18/2026 | SEAM ALLOWANCE: 10mm



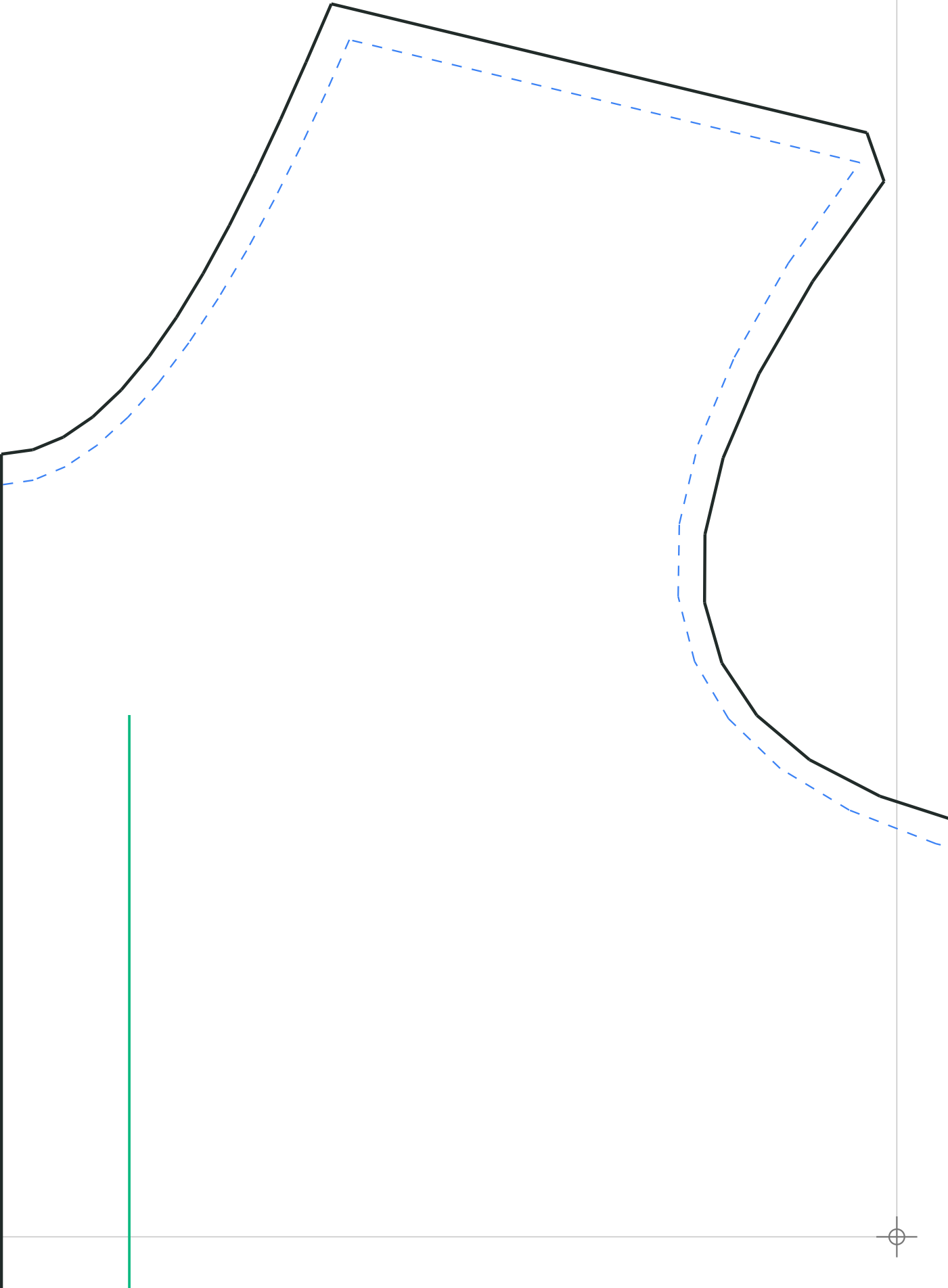
PHYSICAL SCALE VERIFICATION INSTRUCTIONS FOR SEWERS

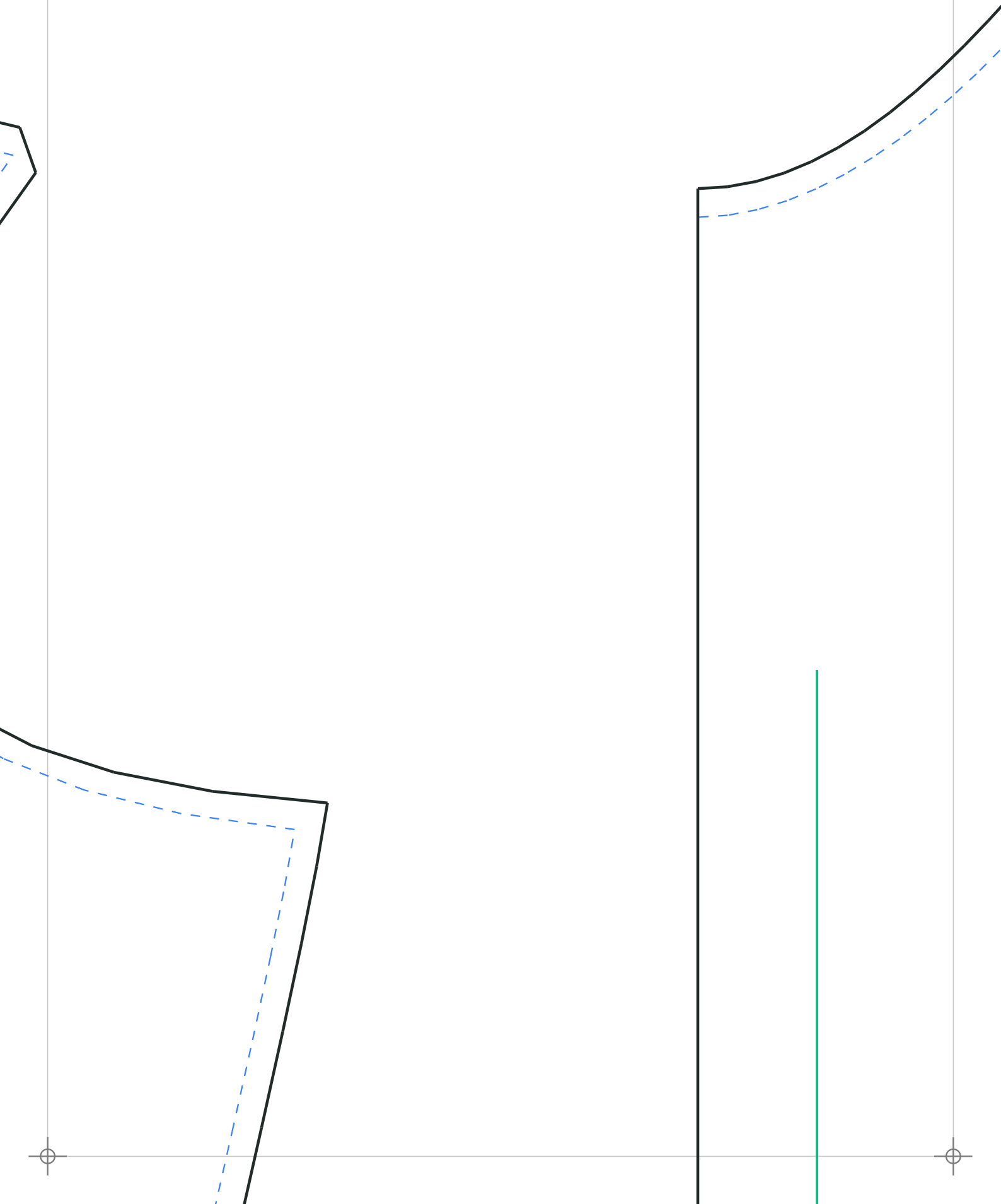
- 1. Printer Setup:** Print this Page 1 alone. In your printer dialogue, set Page Scaling to "Actual Size" or "100%". Turn OFF "Fit to Printable Area" or "Shrink oversized pages".
- 2. Ruler Check:** Measure the outer black box above with a physical millimeter ruler. It must measure exactly 100 mm x 100 mm (10.0 cm / 3.94 in). If off by even 1-2mm, the garment will fit incorrectly.
- 3. Print Pattern:** Once 100mm scale is verified, proceed to print Sheets 2 through 16 (the 5 x 3 pattern tile grid).

PATTERN TILE ASSEMBLY GRID (5 COLUMNS x 3 ROWS = 15 TILES)

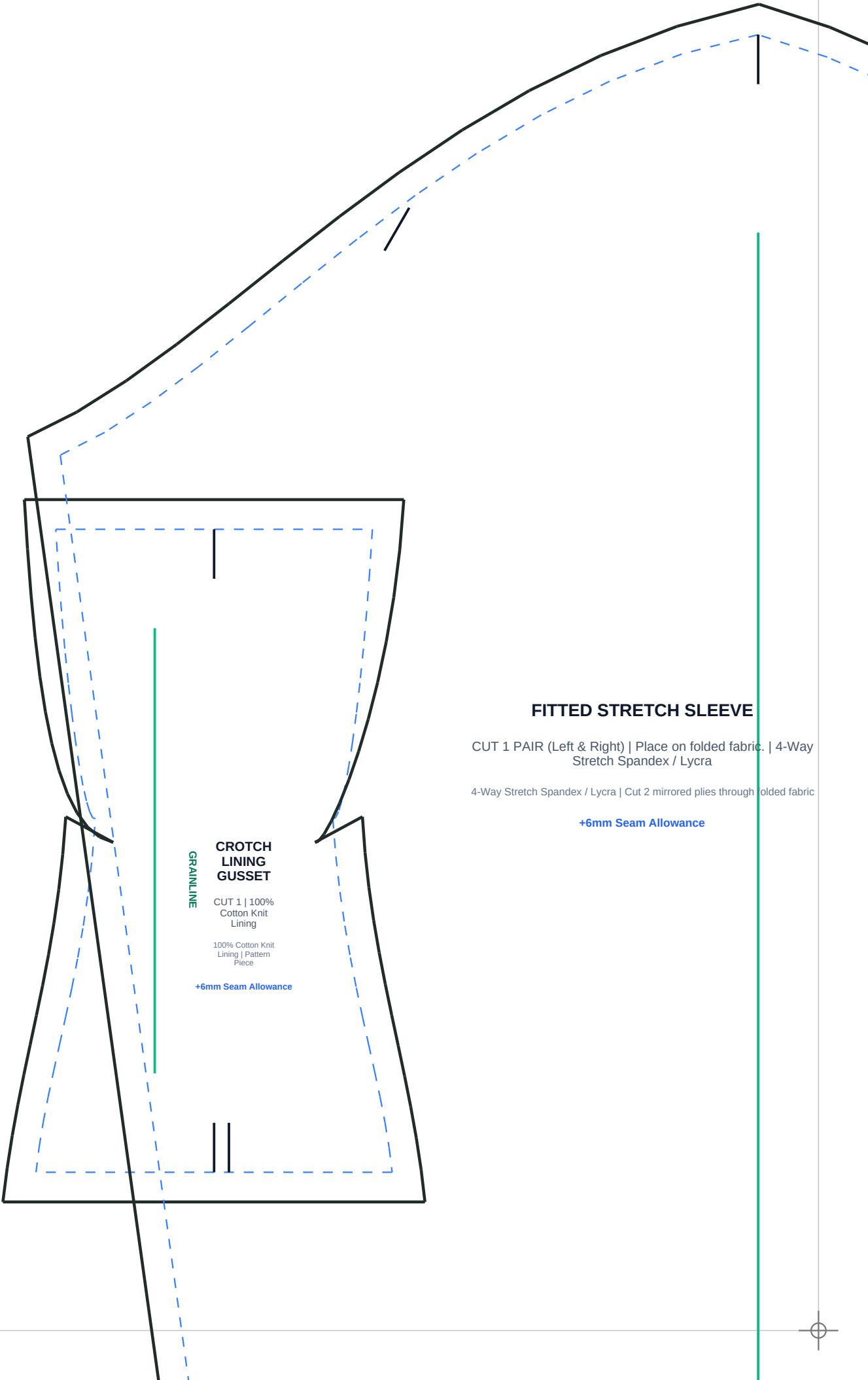
Trim right and bottom border lines along dashed cutlines. Align corner crosshairs and tape sheets together in numerical sequence:

p.2	p.3	p.4	p.5	p.6
p.7	p.8	p.9	p.10	p.11
p.12	p.13	p.14	p.15	p.16









FITTED STRETCH SLEEVE

CUT 1 PAIR (Left & Right) | Place on folded fabric. | 4-Way Stretch Spandex / Lycra

4-Way Stretch Spandex / Lycra | Cut 2 mirrored plies through folded fabric

+6mm Seam Allowance

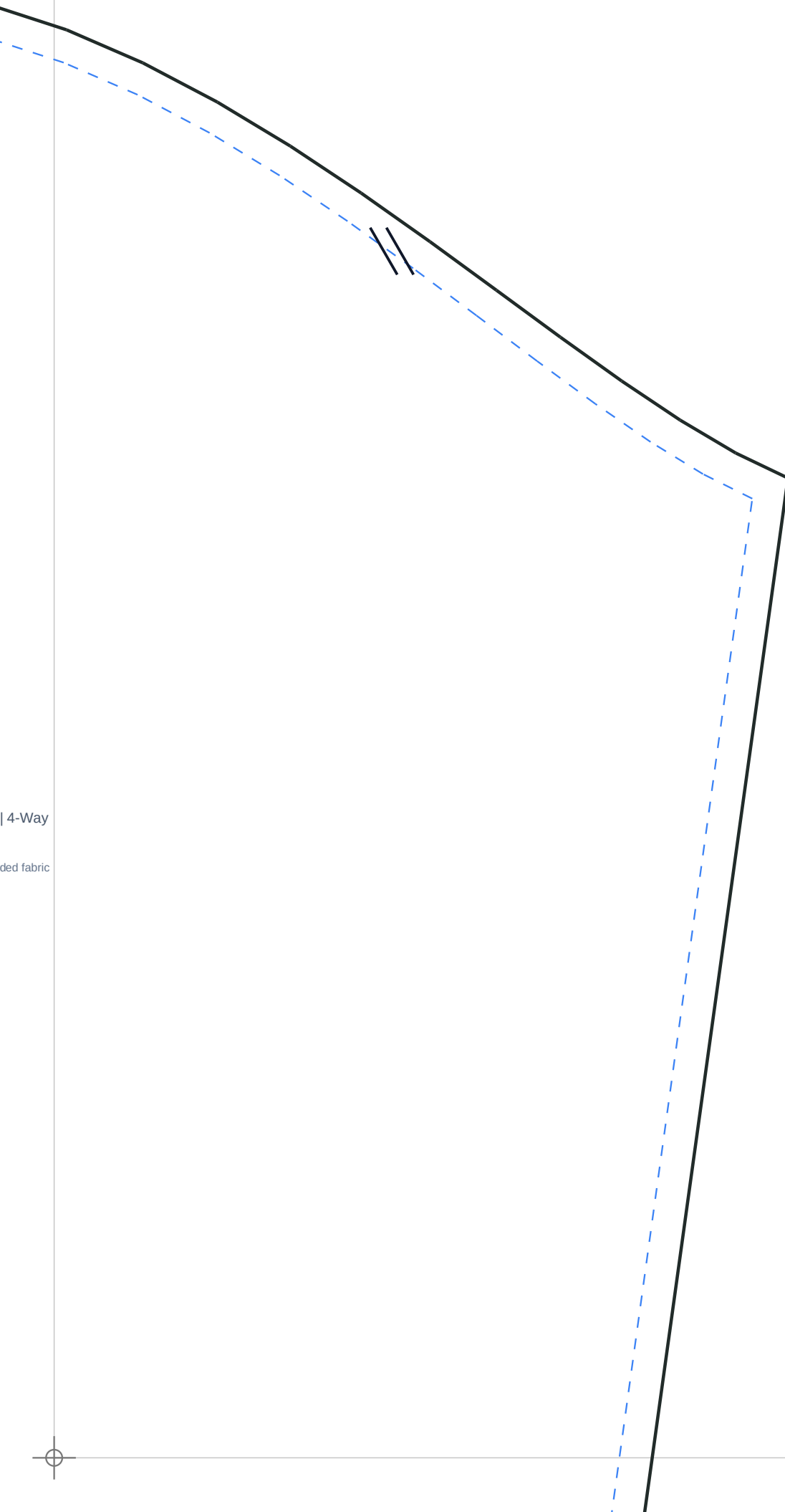
CROTCH LINING GUSSET

CUT 1 | 100% Cotton Knit Lining

100% Cotton Knit Lining | Pattern Piece

+6mm Seam Allowance

GRAINLINE



| 4-Way

ded fabric

GRAINLINE

LEOTARD / SWIMSUIT FRONT

CUT 1 | 4-Way Stretch Spandex / Lycra

4-Way Stretch Spandex / Lycra | Pattern Piece

+6mm Seam Allowance

GRAINLINE

LEOTARD / ST

CUT 1 | 4-Way Str

4-Way Stretch Spand

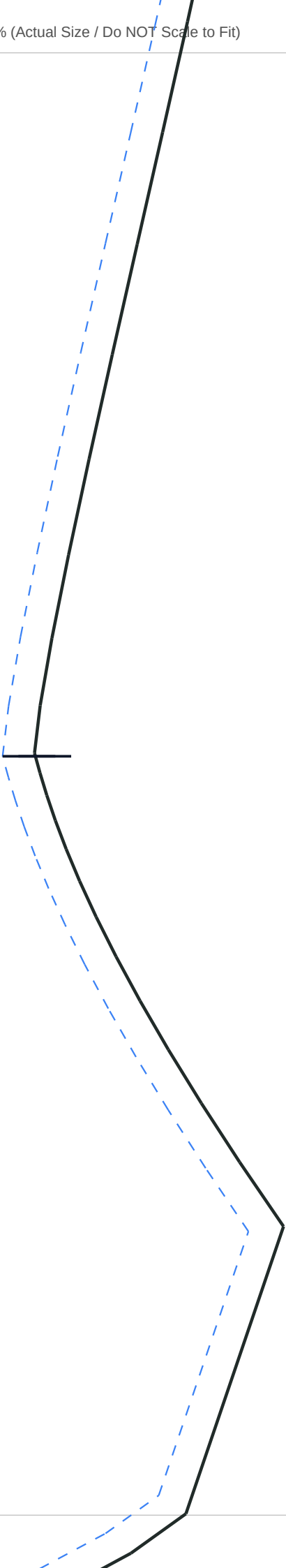
+6mm Sea

LEOTARD / SWIMSUIT BACK

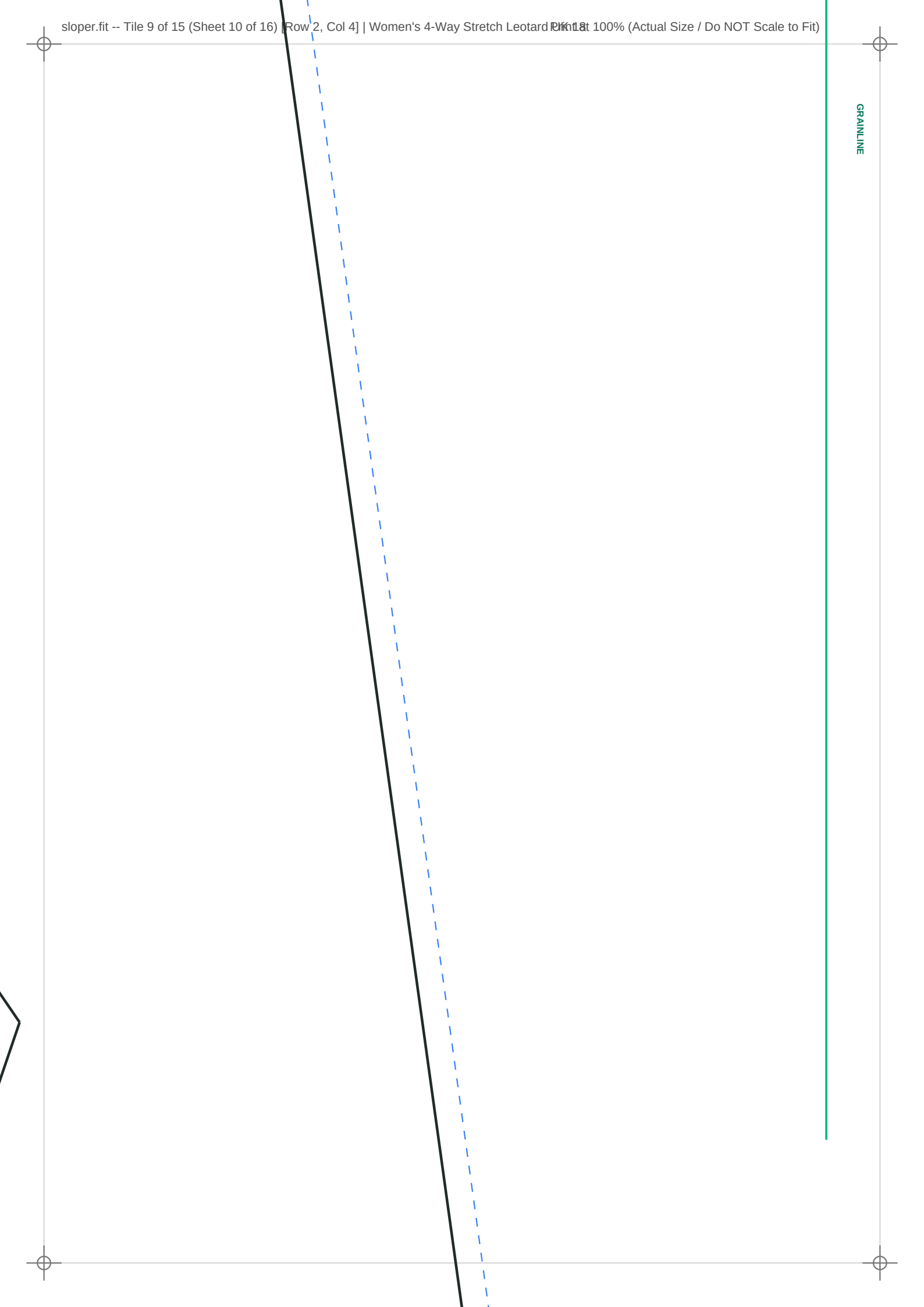
CUT 1 | 4-Way Stretch Spandex / Lycra

4-Way Stretch Spandex / Lycra | Pattern Piece

+6mm Seam Allowance



GRAINLINE



GRAINLINE

