

sloper.fit -- CALIBRATION TEST SHEET & PATTERN OVERVIEW

GARMENT: WOMEN'S KNIT STRETCH BLOCK UK 12 | PROFILE: UK 12 / US 8 / EU 40 (Commercial M) | Date: 10/18/2026 | Sewing Allowance: 0.85558d2



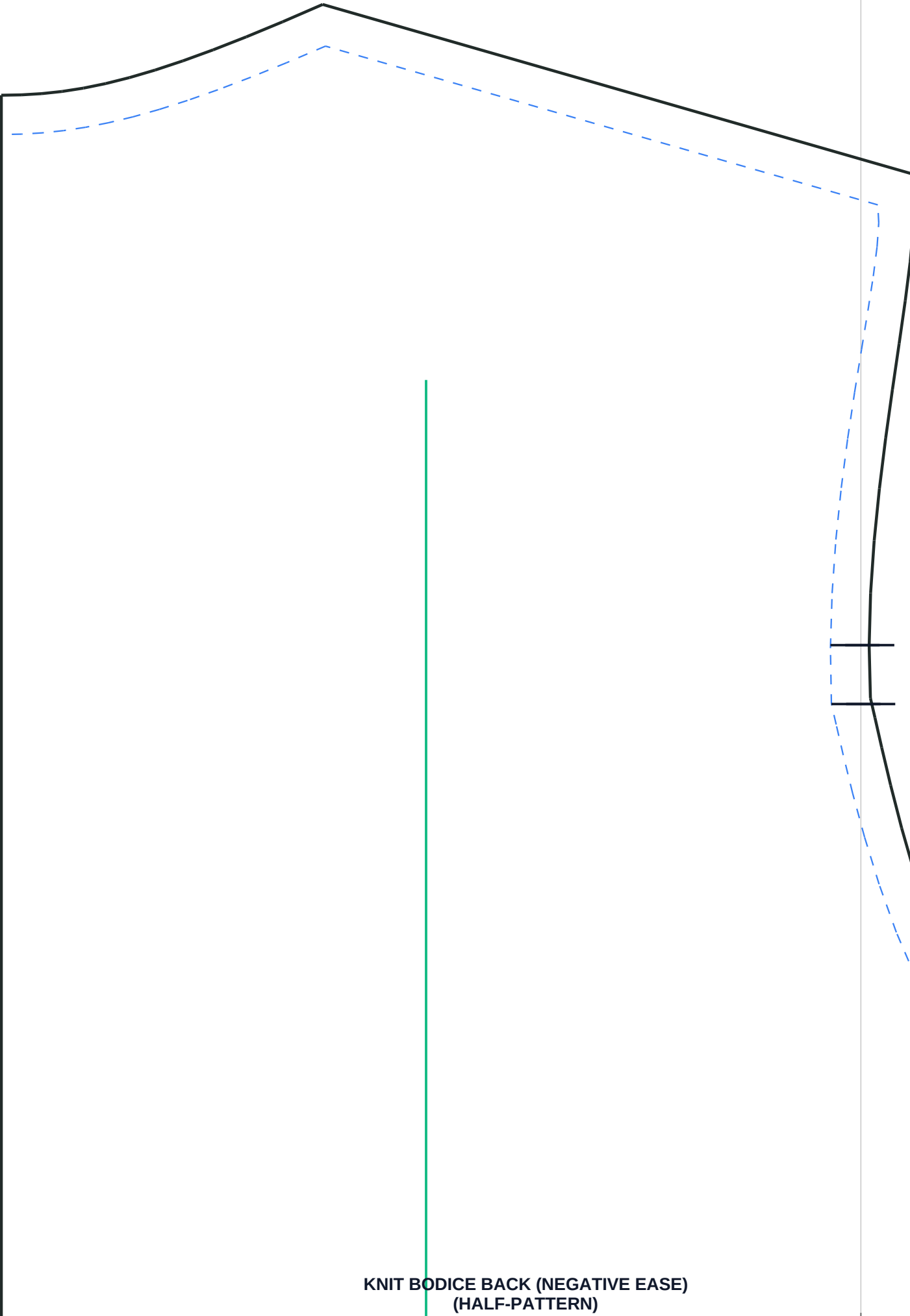
PHYSICAL SCALE VERIFICATION INSTRUCTIONS FOR SEWERS

- 1. Printer Setup:** Print this Page 1 alone. In your printer dialogue, set Page Scaling to "Actual Size" or "100%". Turn OFF "Fit to Printable Area" or "Shrink oversized pages".
- 2. Ruler Check:** Measure the outer black box above with a physical millimeter ruler. It must measure exactly 100 mm x 100 mm (10.0 cm / 3.94 in). If off by even 1-2mm, the garment will fit incorrectly.
- 3. Print Pattern:** Once 100mm scale is verified, proceed to print Sheets 2 through 19 (the 6 x 3 pattern tile grid).

PATTERN TILE ASSEMBLY GRID (6 COLUMNS x 3 ROWS = 18 TILES)

Trim right and bottom border lines along dashed cutlines. Align corner crosshairs and tape sheets together in numerical sequence:

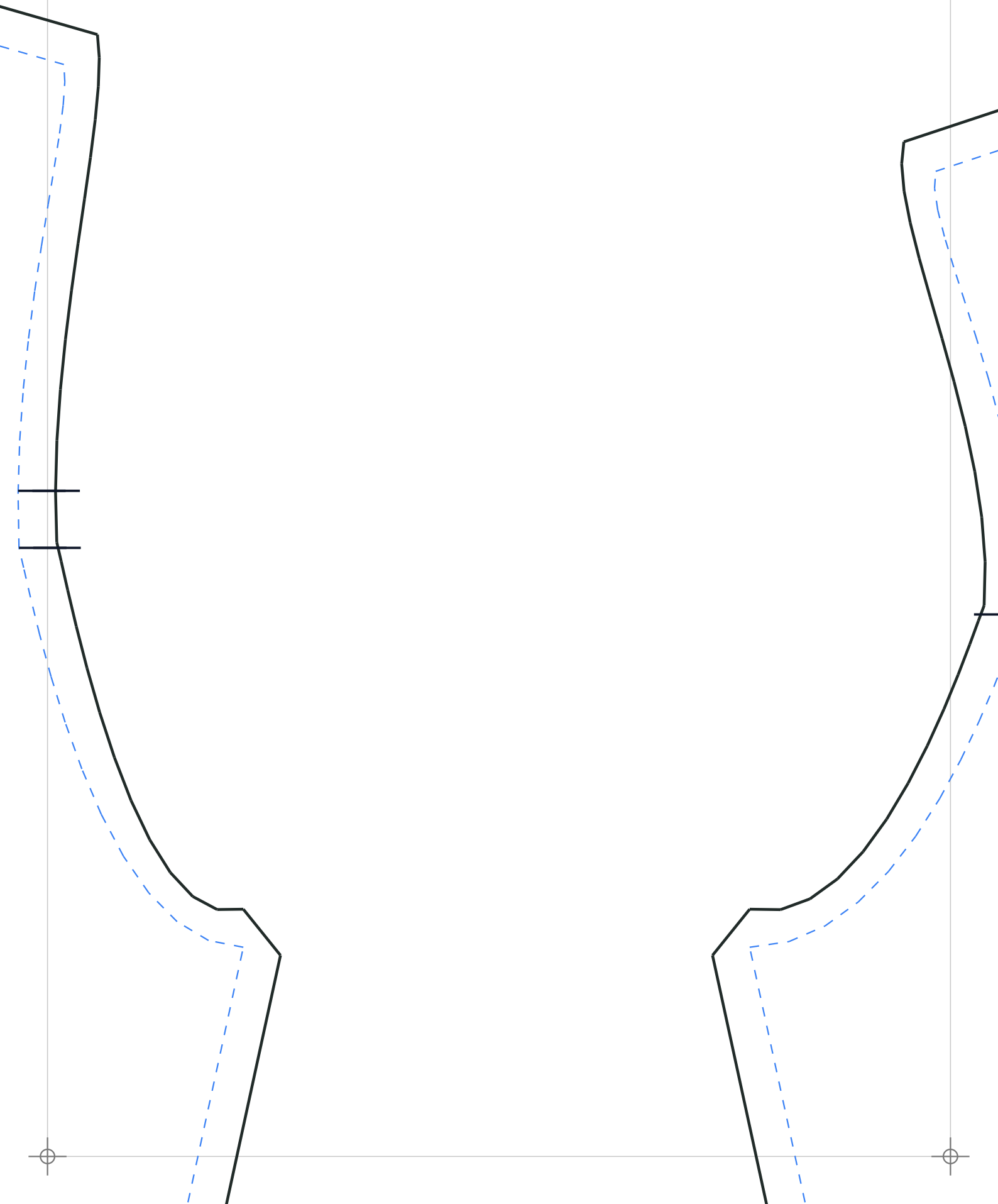
p.2	p.3	p.4	p.5	p.6	p.7
p.8	p.9	p.10	p.11	p.12	p.13
p.14	p.15	p.16	p.17	p.18	p.19

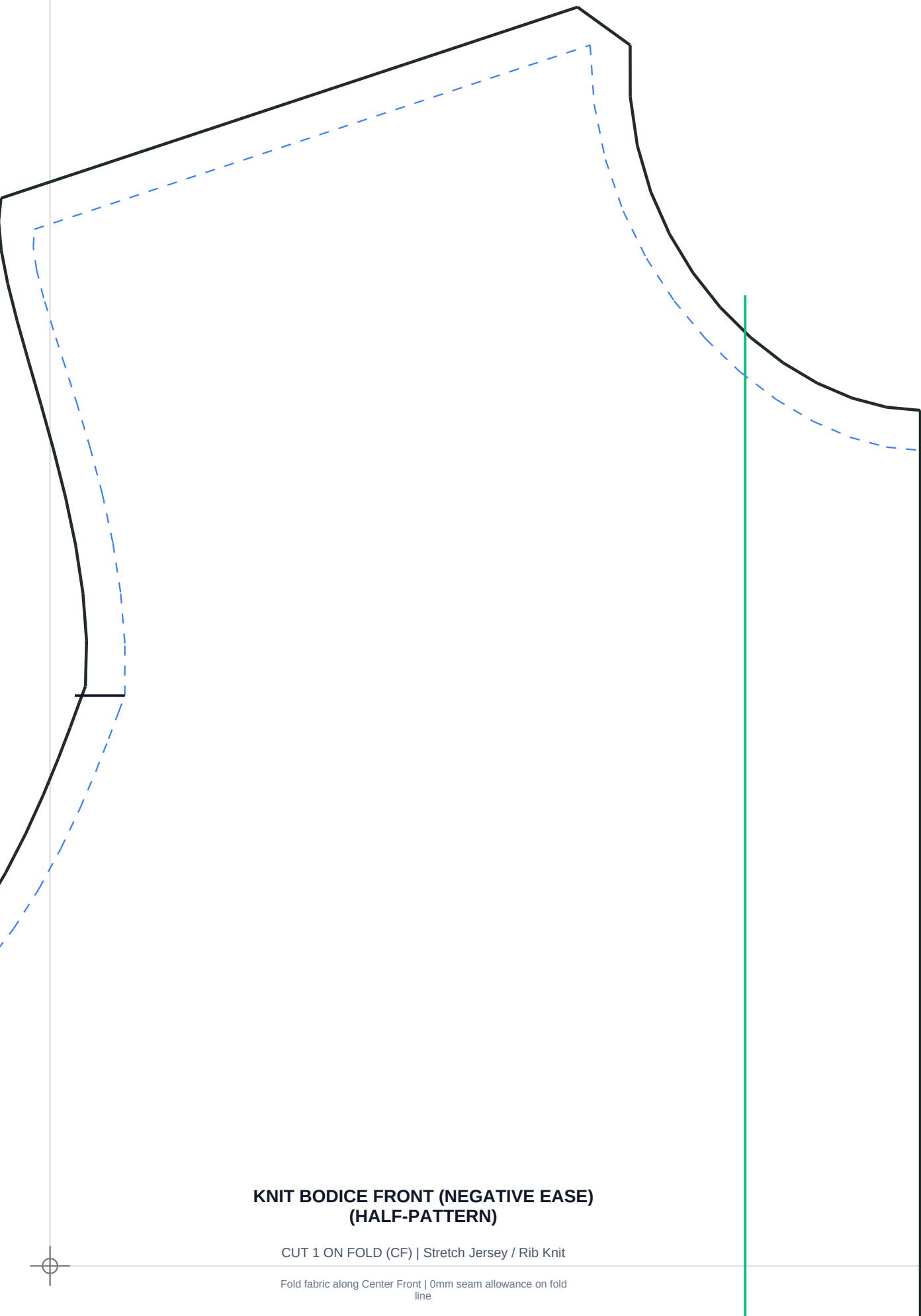


**KNIT BODICE BACK (NEGATIVE EASE)
(HALF-PATTERN)**

CUT 1 ON FOLD (CB) | Stretch Jersey / Rib Knit

Fold fabric at CB | 0mm seam allowance on fold

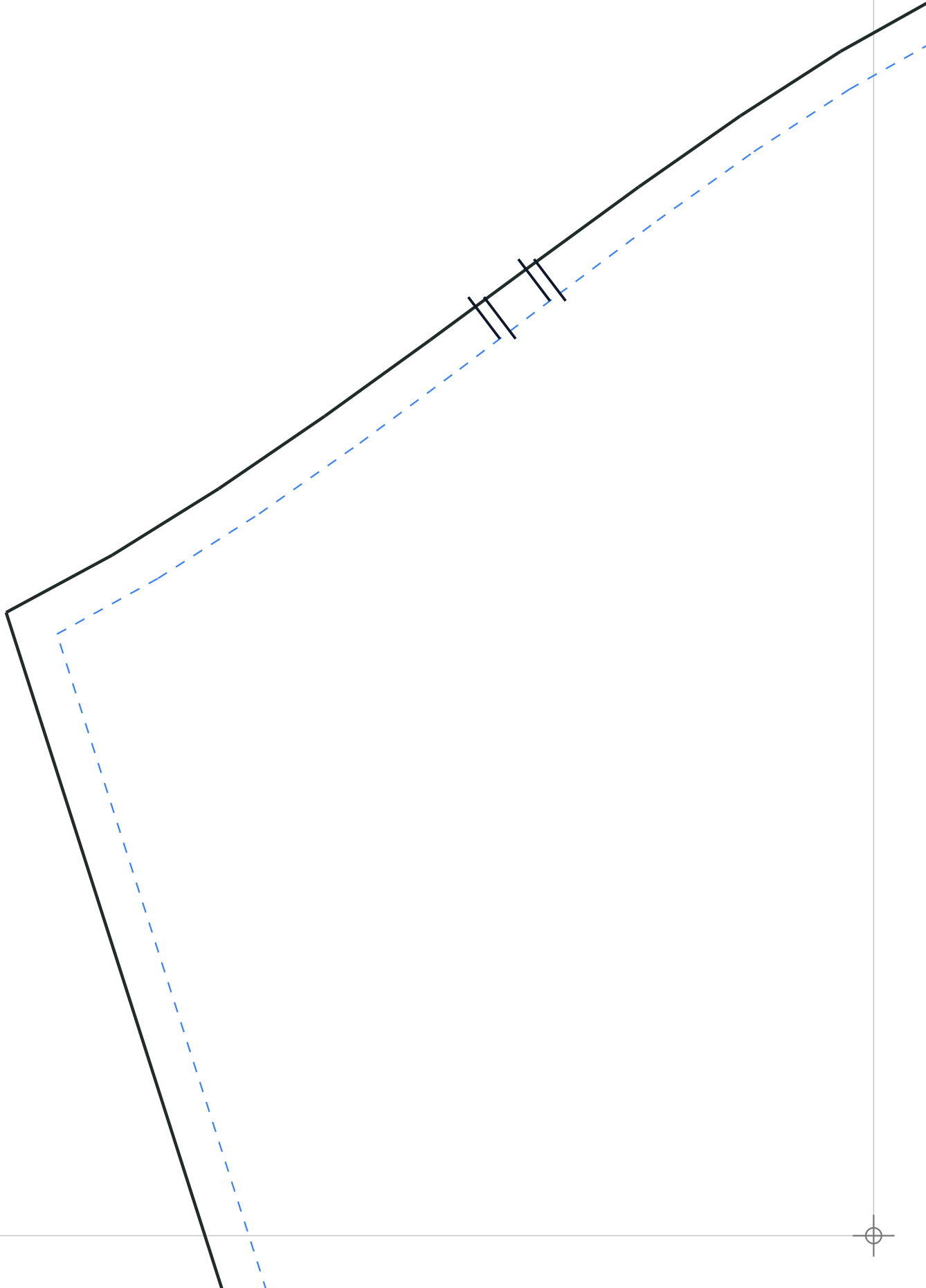


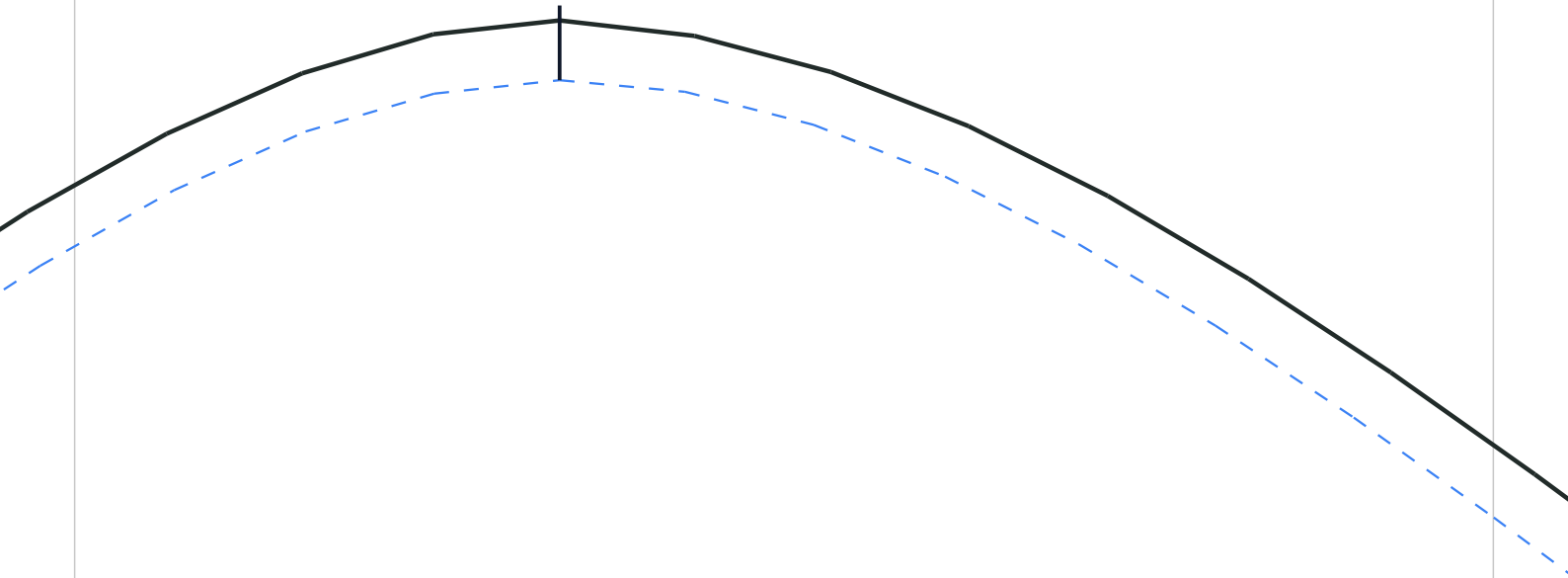


**KNIT BODICE FRONT (NEGATIVE EASE)
(HALF-PATTERN)**

CUT 1 ON FOLD (CF) | Stretch Jersey / Rib Knit

Fold fabric along Center Front | 0mm seam allowance on fold
line



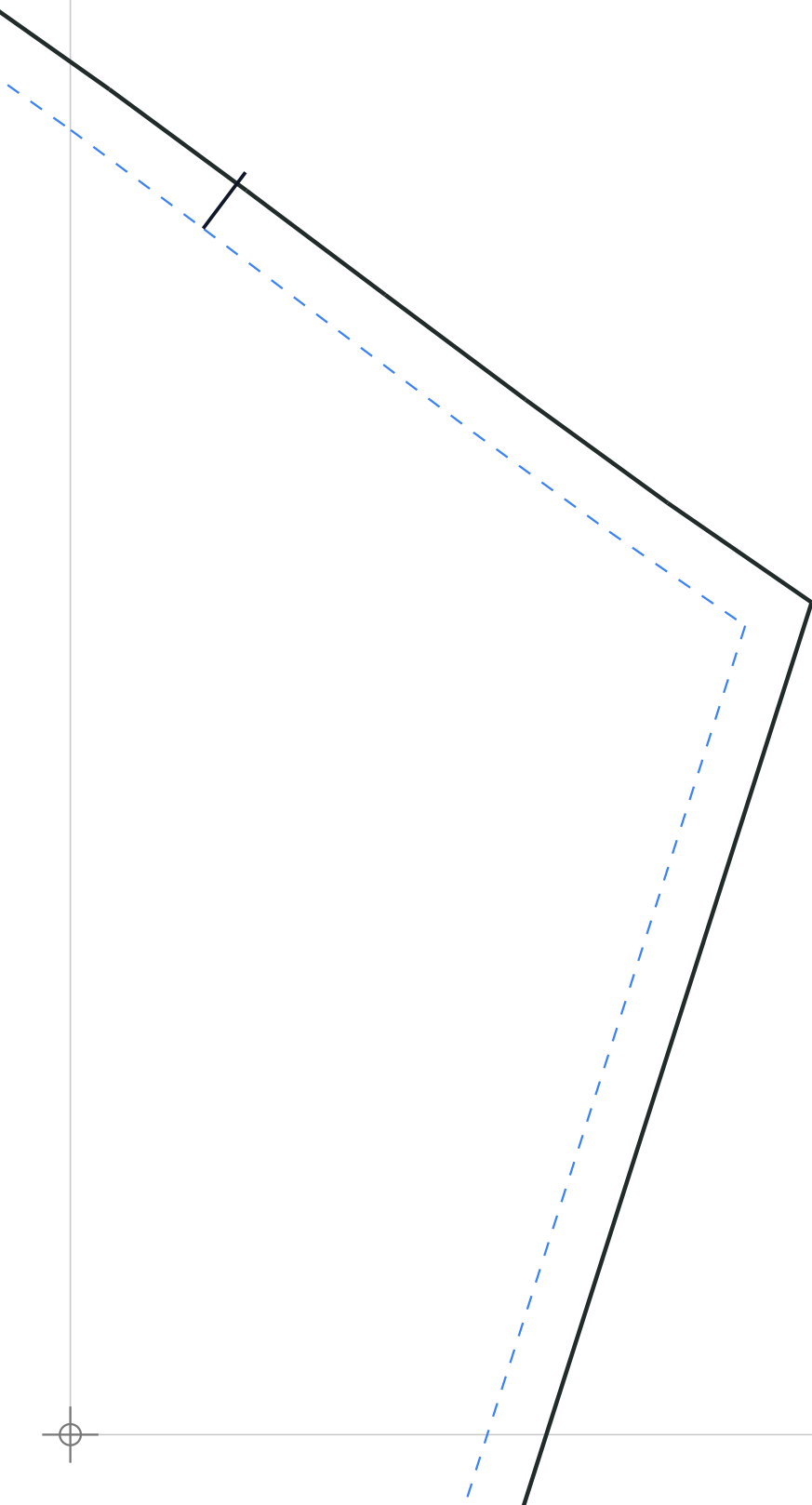


KNIT STRETCH SLEEVE (FLAT CAP)

CUT 1 PAIR (Left & Right) | Place on folded fabric. | Stretch Jersey / Rib Knit

Set-in sleeve block | Cut 2 mirrored plies through folded fabric

+8mm Seam Allowance



KNIT BODICE BACK (NEGATIVE EASE)

(HALF-PATTERN)

sloper.fit -- Tile 7 of 18 (Sheet 8 of 19) [Row 2, Col 1] | Women's Knit Stretch Block UK 12 Print at 100% (Actual Size / Do NOT Scale to Fit)

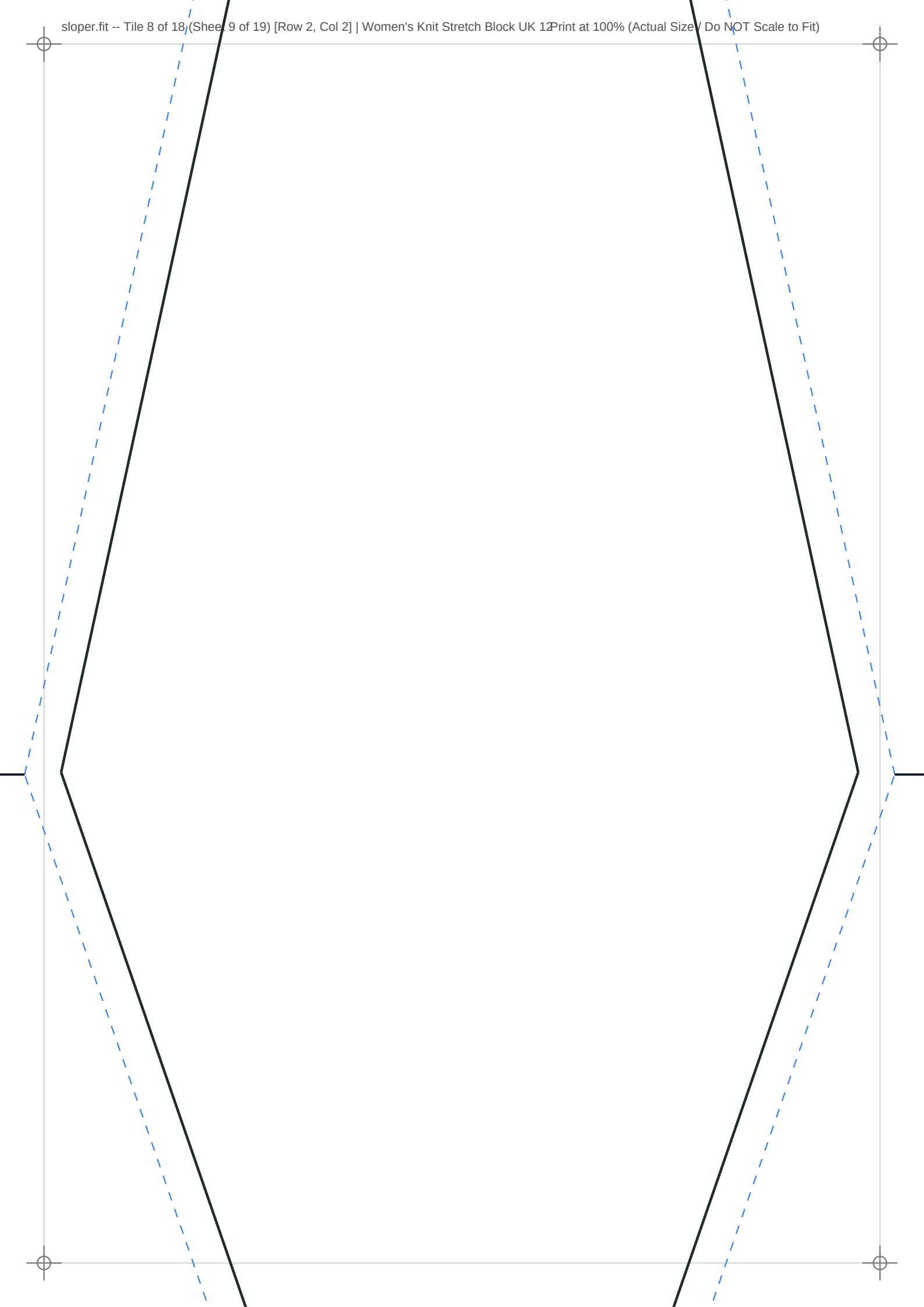
CUT 1 ON FOLD (CB) | Stretch Jersey / Rib Knit

Fold fabric at CB | 0mm seam allowance on fold

+8mm Seam Allowance

GRAINLINE

FOR DRAFTING LINE - SEAMER BACK (CB) - PLACE ON FOLD



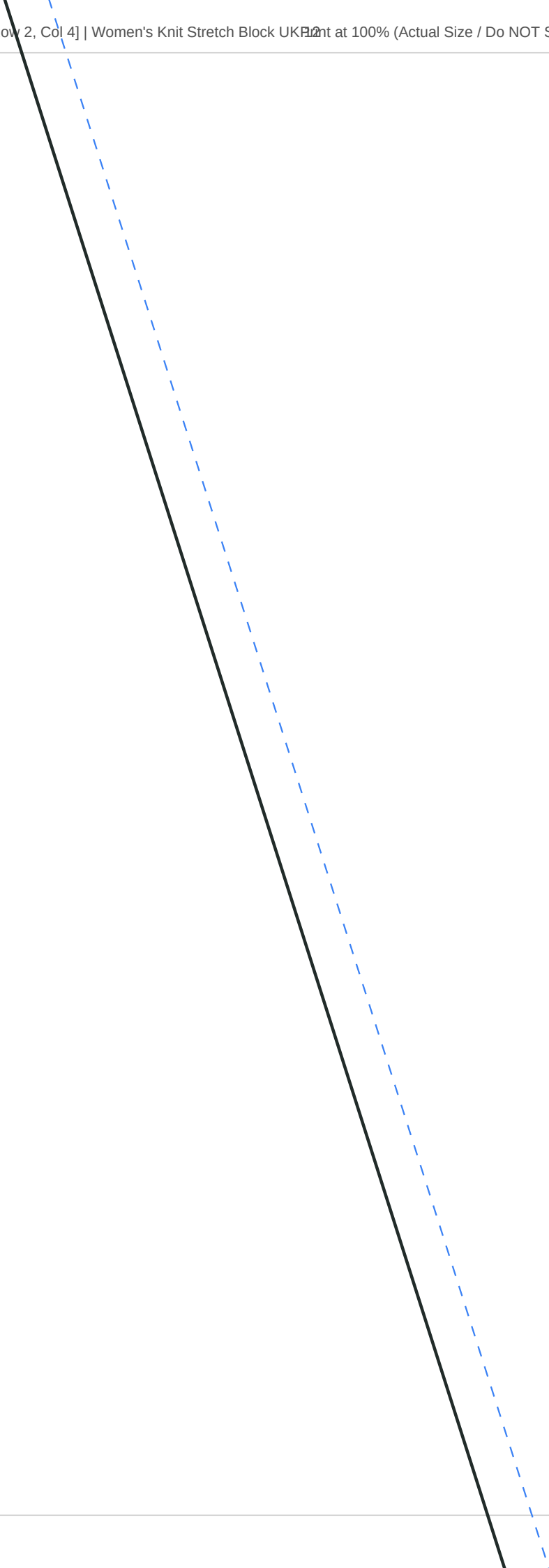
CUT 1 ON FOLD (CF) | Stretch Jersey / Rib Knit

Fold fabric along Center Front | 0mm seam allowance on fold line

+8mm Seam Allowance

FOLD ON THIS LINE -- CENTER FRONT (CF) : PLACE ON FOLD

GRAINLINE



GRAINLINE

