

sloper.fit -- CALIBRATION TEST SHEET & PATTERN OVERVIEW

GARMENT: WOMEN'S CLASSIC TROUSER BLOCK UK 12 | PROFILE: UK 12 / US 8 / EU 40 (Commercial M) | SEAM ALLOWANCE: 15mm



PHYSICAL SCALE VERIFICATION INSTRUCTIONS FOR SEWERS

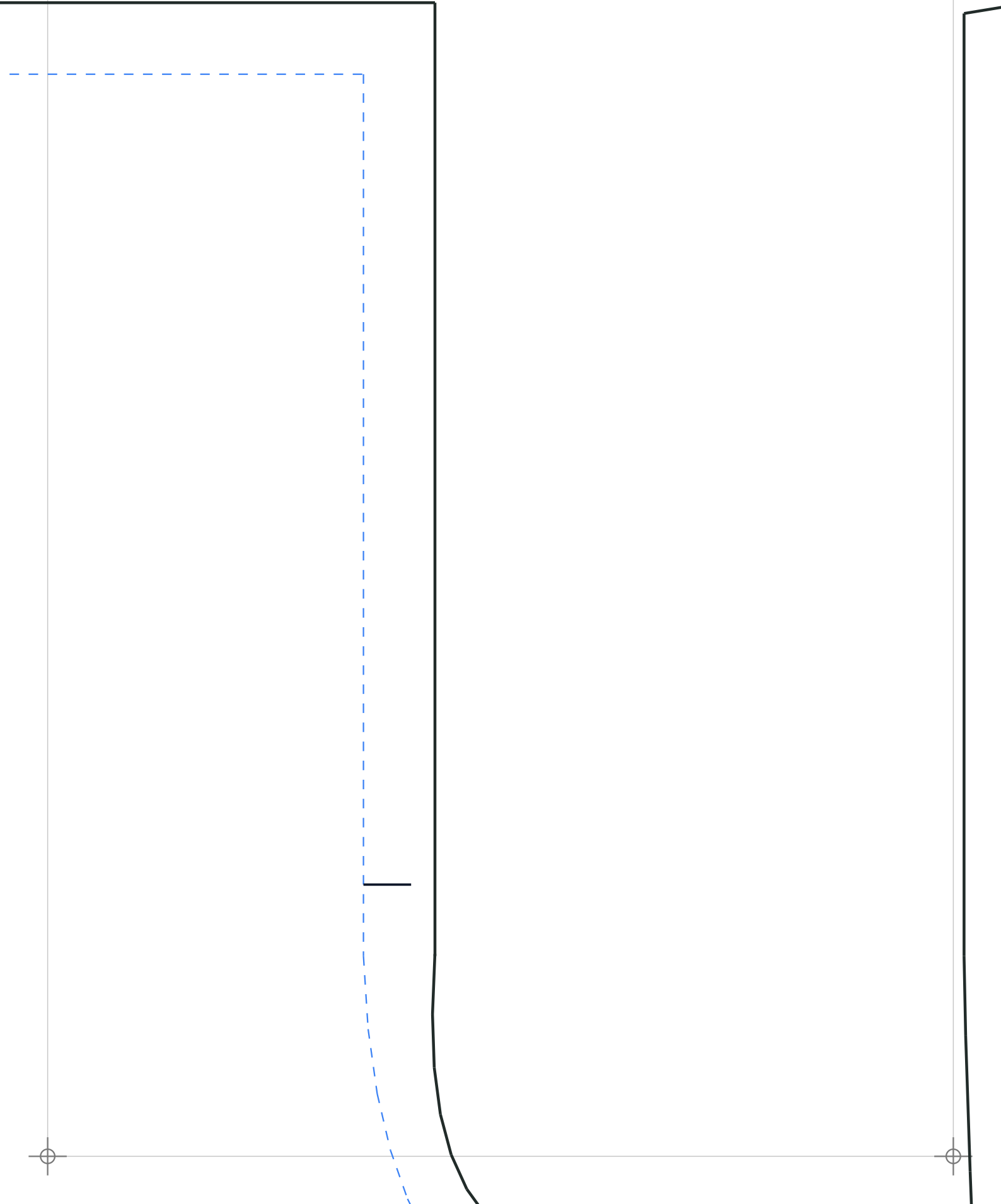
- 1. Printer Setup:** Print this Page 1 alone. In your printer dialogue, set Page Scaling to "Actual Size" or "100%". Turn OFF "Fit to Printable Area" or "Shrink oversized pages".
- 2. Ruler Check:** Measure the outer black box above with a physical millimeter ruler. It must measure exactly 100 mm x 100 mm (10.0 cm / 3.94 in). If off by even 1-2mm, the garment will fit incorrectly.
- 3. Print Pattern:** Once 100mm scale is verified, proceed to print Sheets 2 through 46 (the 9 x 5 pattern tile grid).

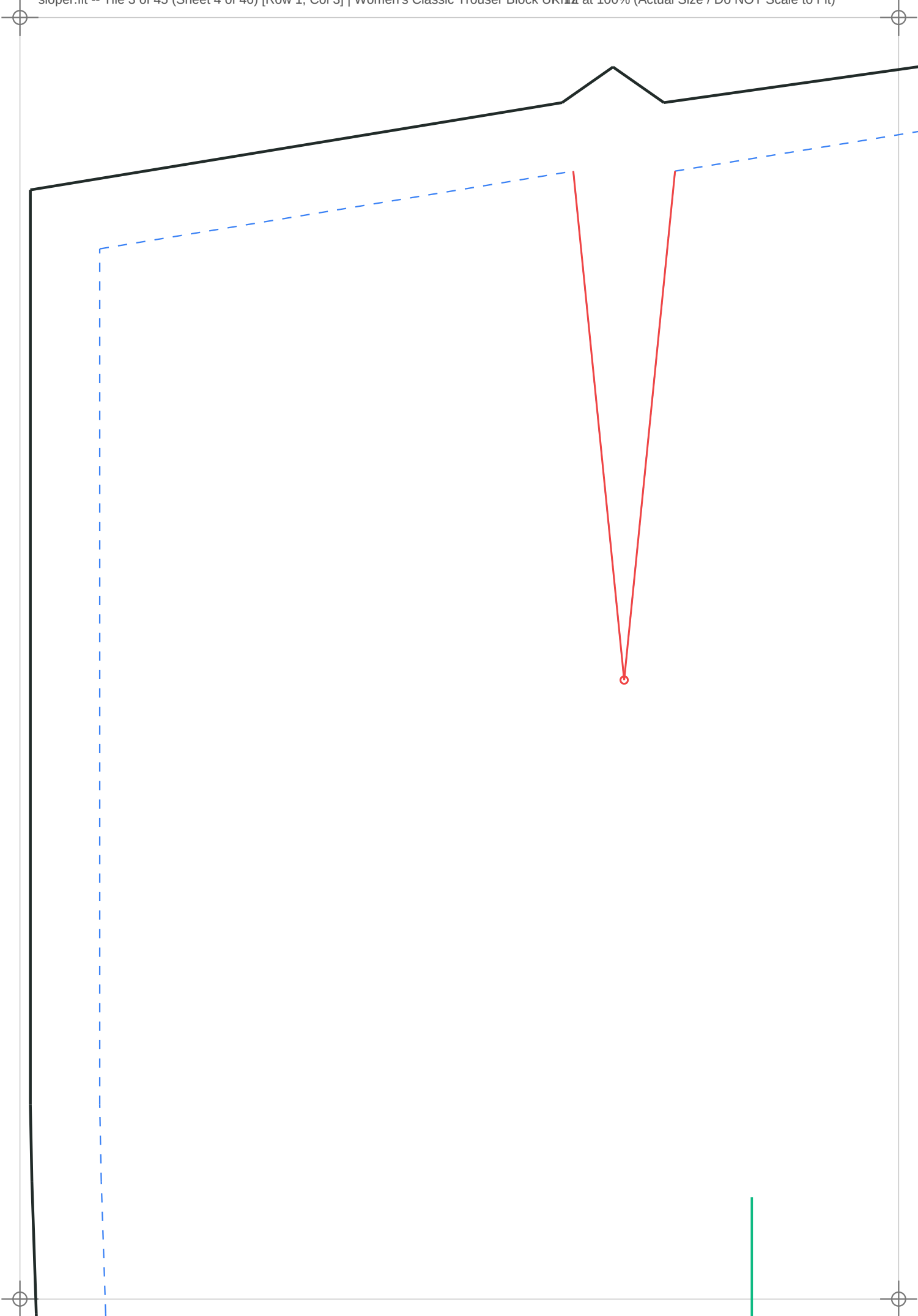
PATTERN TILE ASSEMBLY GRID (9 COLUMNS x 5 ROWS = 45 TILES)

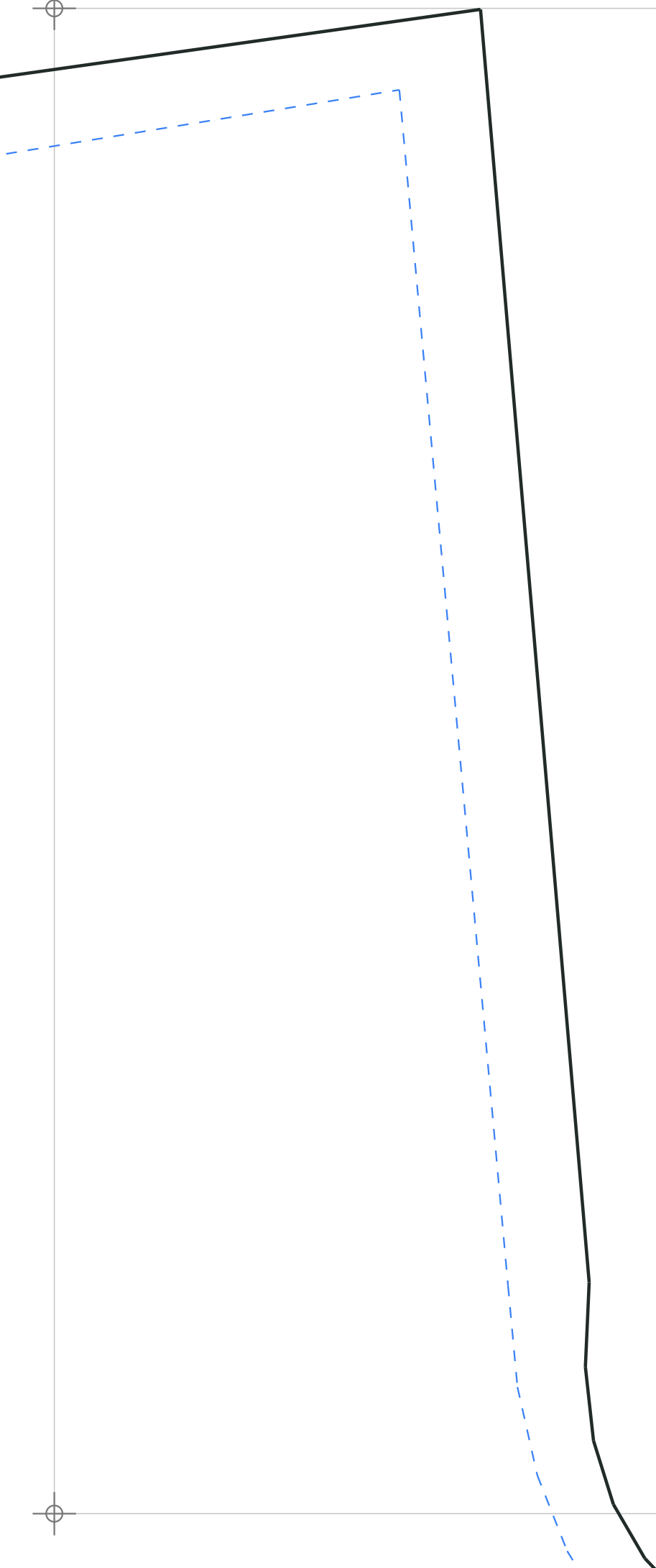
Trim right and bottom border lines along dashed cutlines. Align corner crosshairs and tape sheets together in numerical sequence:

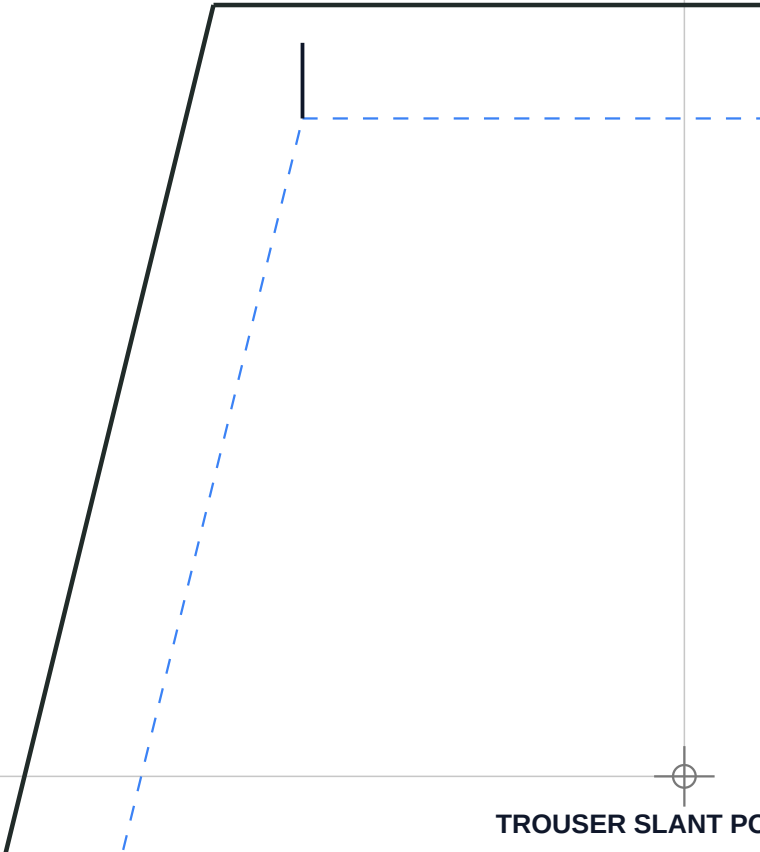
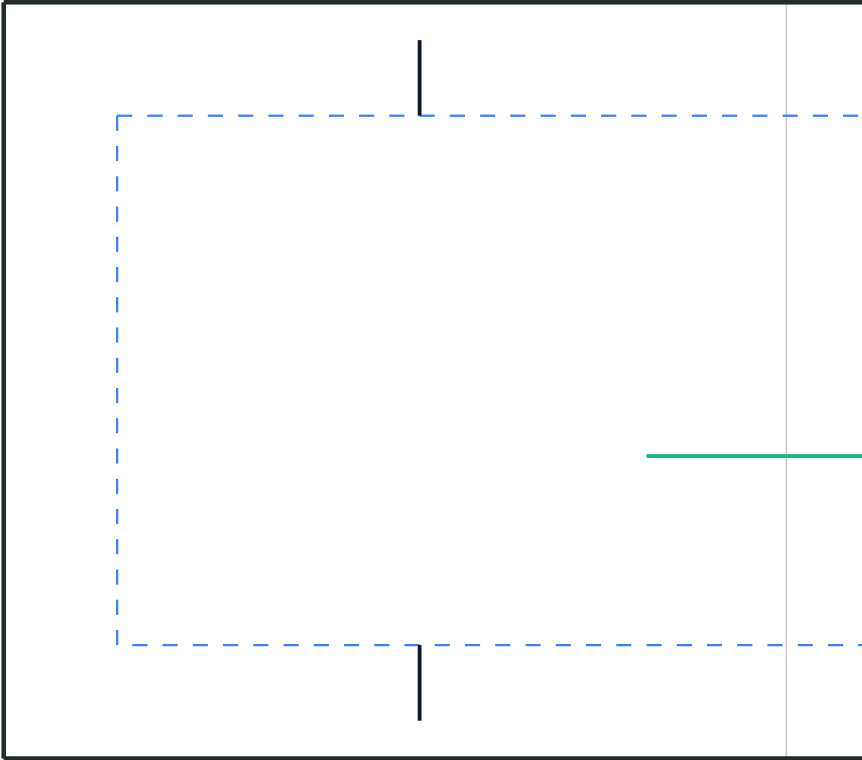
p.2	p.3	p.4	p.5	p.6	p.7	p.8	p.9	p.10
p.11	p.12	p.13	p.14	p.15	p.16	p.17	p.18	p.19
p.20	p.21	p.22	p.23	p.24	p.25	p.26	p.27	p.28
p.29	p.30	p.31	p.32	p.33	p.34	p.35	p.36	p.37
p.38	p.39	p.40	p.41	p.42	p.43	p.44	p.45	p.46

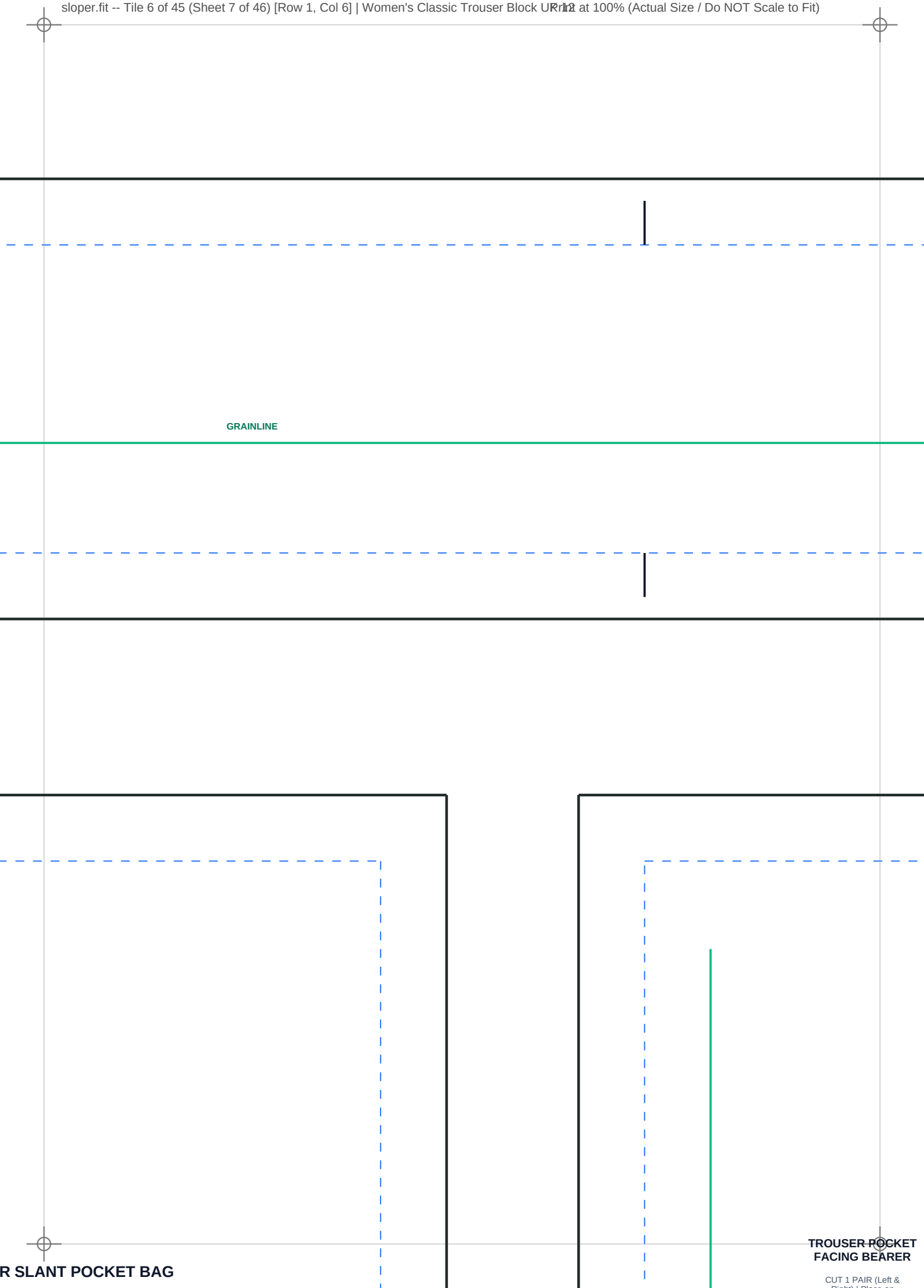












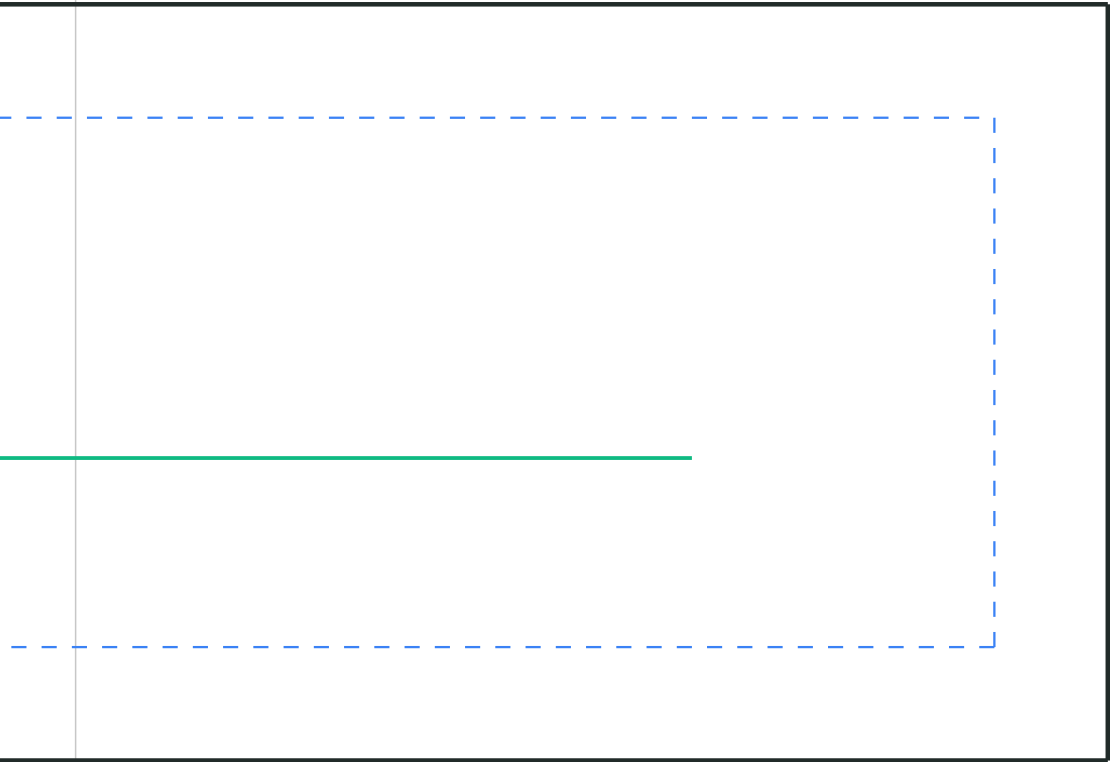
STRAIGHT FOLDED WAISTBAND

CUT 1 + 1 INTERFACING | Self Fabric + Interfacing

Fold lengthwise along center line | Interface outer half

+15mm Seam Allowance





TROUSER FRONT LEG

CUT 1 PAIR (Left & Right) | Place on folded fabric. | Self Fabric

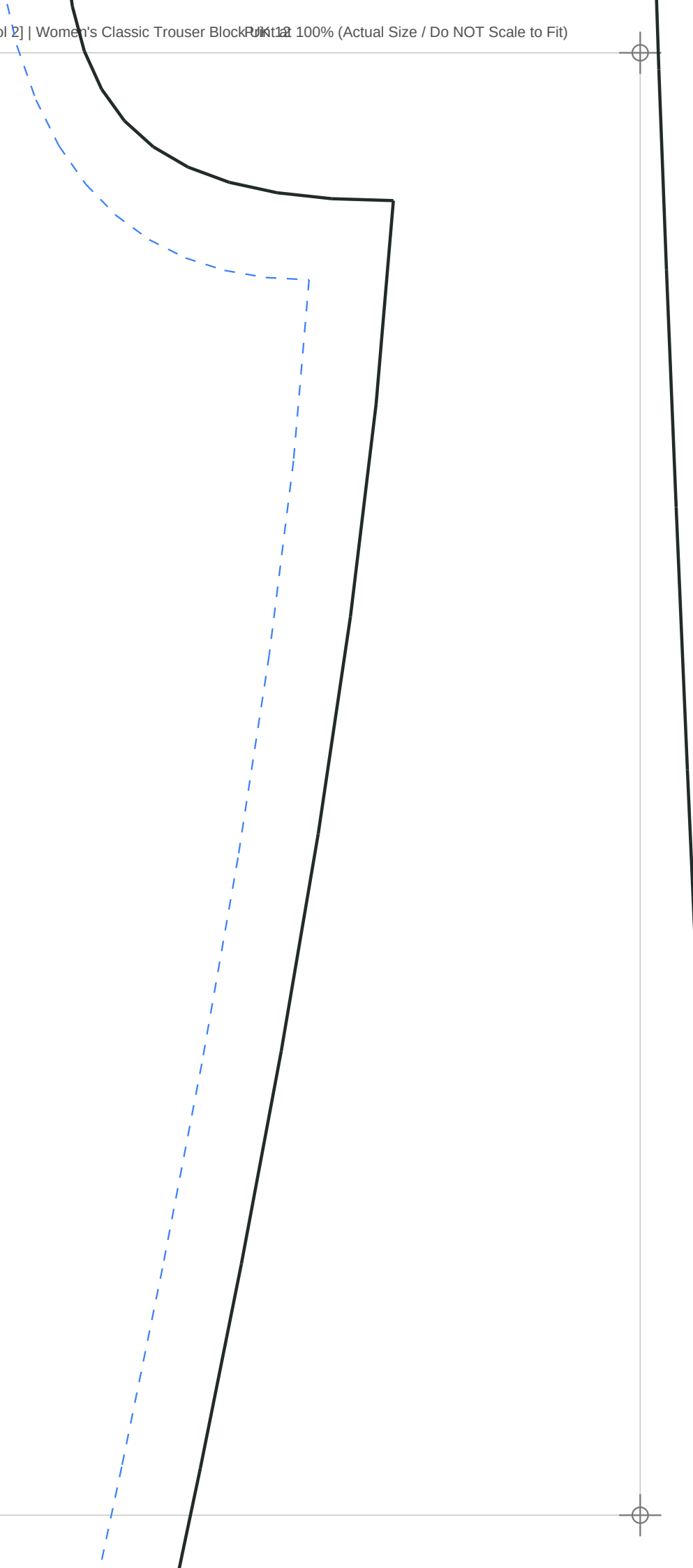
Cut 2 mirrored plies through folded fabric | Do NOT cut on fold line

+15mm Seam Allowance

LEG

ded fabric. | Self

OT cut on fold line



TROUSER BACK

CUT 1 PAIR (Left & Right) | Place on

Cut 2 mirrored plies through folded fabric

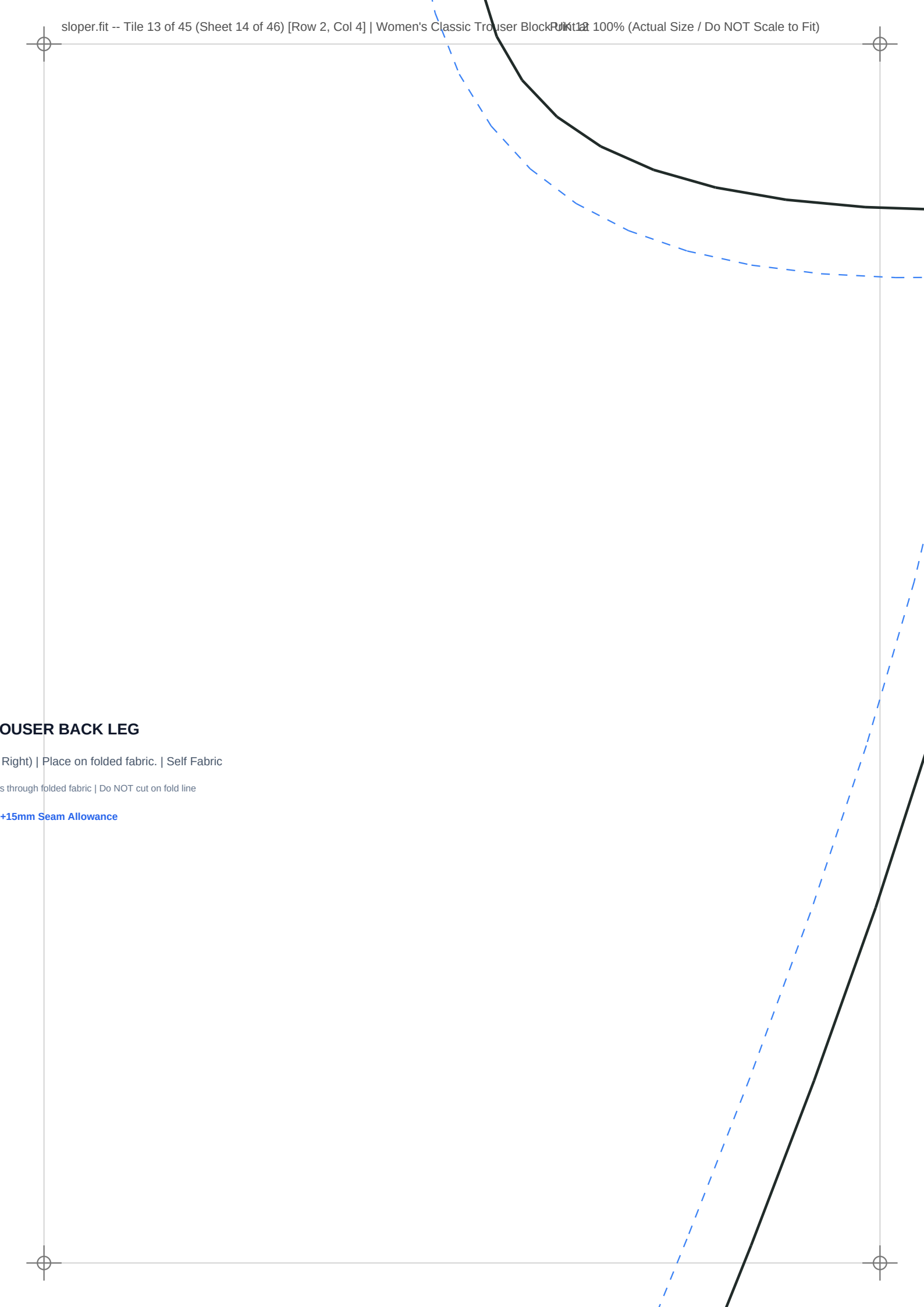
+15mm Seam Allowance

TROUSER BACK LEG

Right) | Place on folded fabric. | Self Fabric

is through folded fabric | Do NOT cut on fold line

+15mm Seam Allowance



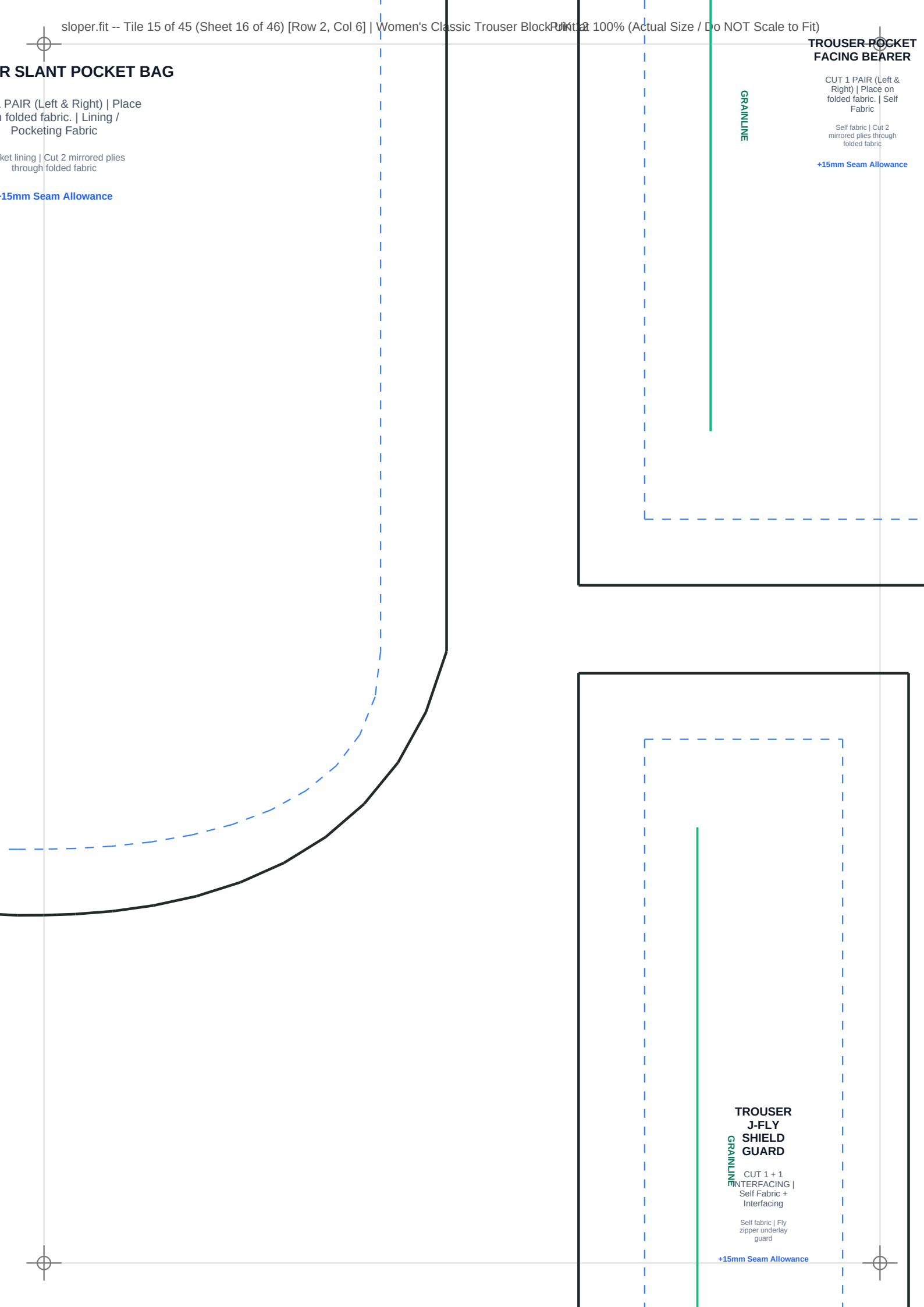
TROUSER SLANT POCKET

CUT 1 PAIR (Left & Right)
on folded fabric. | L
Pocketing Fabric

Pocket lining | Cut 2 mirrored
through folded fabric

+15mm Seam Allowance

GRAINLINE



FRONT SLANT POCKET BAG

CUT 1 PAIR (Left & Right) | Place on folded fabric. | Lining / Pocketing Fabric

Self fabric | Cut 2 mirrored plies through folded fabric

+15mm Seam Allowance

TROUSER POCKET FACING BEARER

CUT 1 PAIR (Left & Right) | Place on folded fabric. | Self Fabric

Self fabric | Cut 2 mirrored plies through folded fabric

+15mm Seam Allowance

GRAINLINE

TROUSER J-FLY SHIELD GUARD

CUT 1 + 1 INTERFACING | Self Fabric + Interfacing

Self fabric | Fly zipper underlay guard

+15mm Seam Allowance

GRAINLINE

USER POCKET CING BEARER

UT 1 PAIR (Left & Right) | Place on padded fabric. | Self Fabric

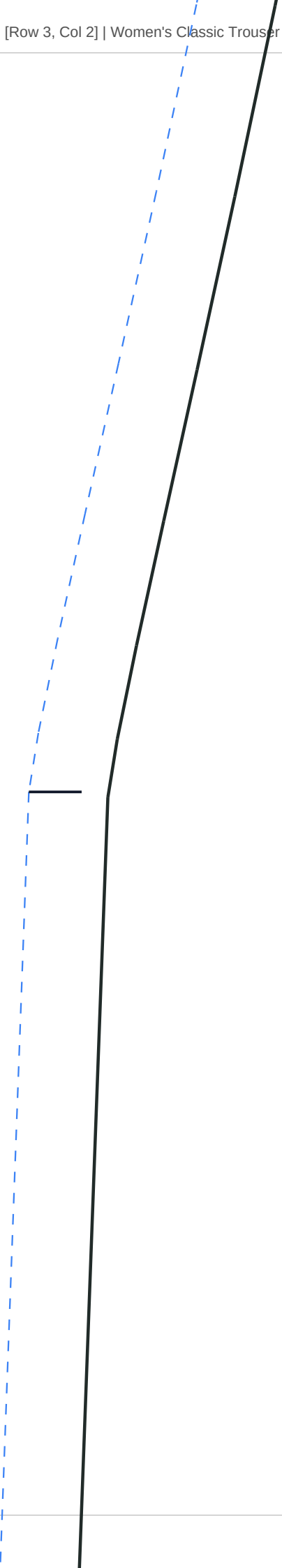
Self fabric | Cut 2 mirrored plies through folded fabric

Seam Allowance

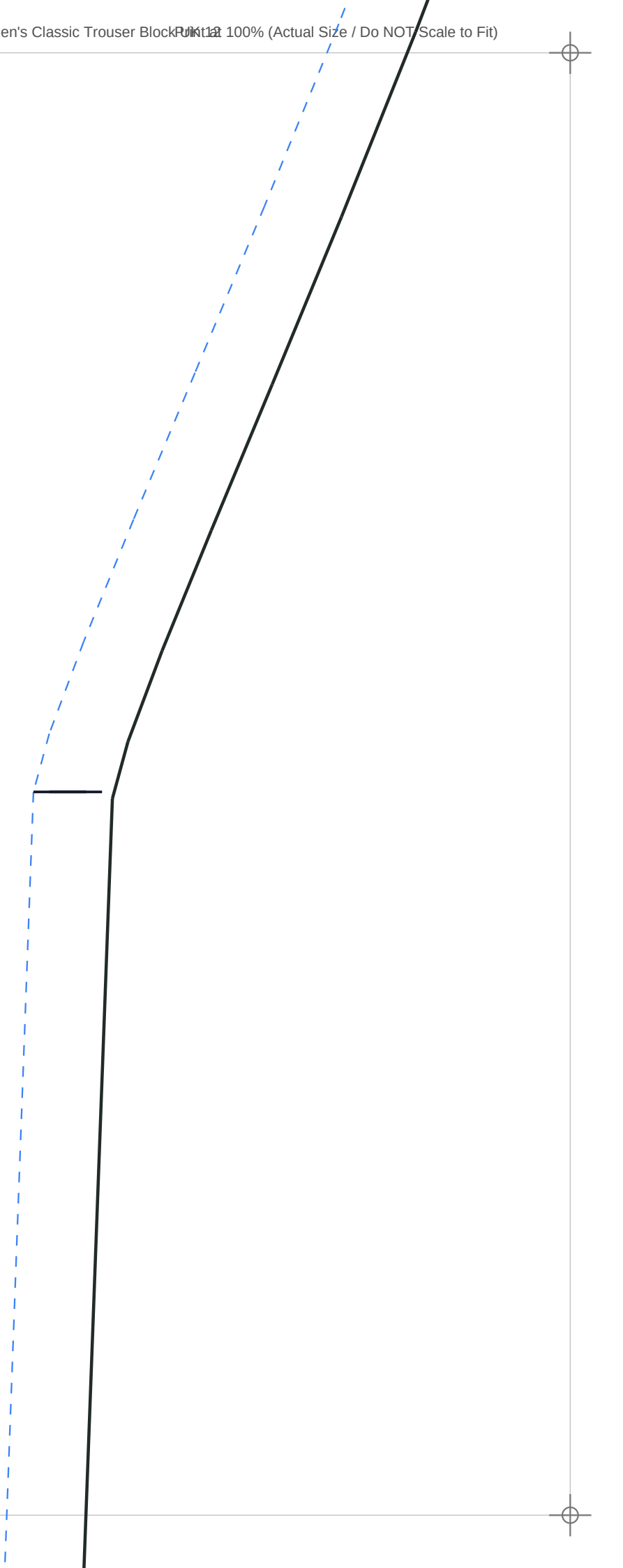




GRAINLINE



GRAINLINE





Self fabric | Fly
zipper underlay
guard
+15mm Seam Allowance

